



# USE INSTRUCTIONS

## ISO30/ER32

[sales@xedgetools.com](mailto:sales@xedgetools.com)

**eXcellent Quality, eXcellent Speed, eXcellent tools**

NOTE: LOCKING STATION MUST BE MOUNTED TO SURFACE PRIOR TO USE.

## STEP 1

Place tool holder into locking station with collet nut facing upwards and press down on nut to insure tool holder is completely seated into the unit.

fig. 1



## STEP 2

Place wrench mouth on collet nut with arrow facing UP. If you do not see arrow as indicated in figure 2 then check other side of wrench as you may have it upside down.

fig. 2



## STEP 3

Turn knob on end of wrench until the arrow is pointing to the correct collet size range. If you are using a 5/16"-3/4" size collet then turn the knob so that the arrow is pointing to that line as indicated in fig. 3. For 1/16"-1/4" collet then align arrow as indicated in fig. 4.

fig. 3



fig. 4



## STEP 4

While applying light downward pressure on top of wrench mouth, use other hand to turn wrench in clock-wise motion until you hear a "click" sound. Tool holder is ready for use. To loosen collet nut, simply turn wrench in a counter-clockwise motion until you are able to turn nut by hand. Continue turning nut by hand until router bit is removable or until nut becomes tight again, at which point a small turn with the wrench again will get it moving.

fig. 5



## CLEANING/CARE INSTRUCTIONS

Upon arrival of your new locking station make sure to remove any grease, or oil that may be left on the unit from the manufacturing process using a non-aggressive cleaner. This especially includes the bearing area where the tool holder sits.

Clean any dust or debris from within the bearing area regularly. Keeping this area clean is essential to the life and operation of your X-Edge Changing Station.

In the event of a failure, a replacement bearing can be purchased from one of our many authorized distributors or directly from our website. [www.xedgetools.com](http://www.xedgetools.com)